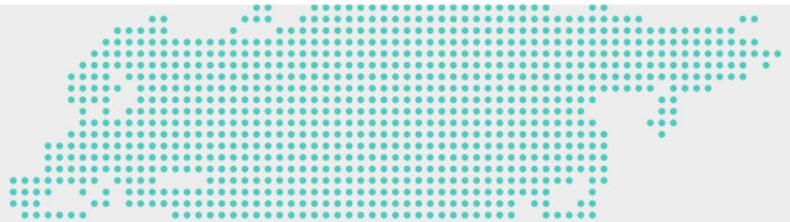


# Sigen Gateway C60-2 Installation Guide

Version: 01  
Release date: 2025-04-22

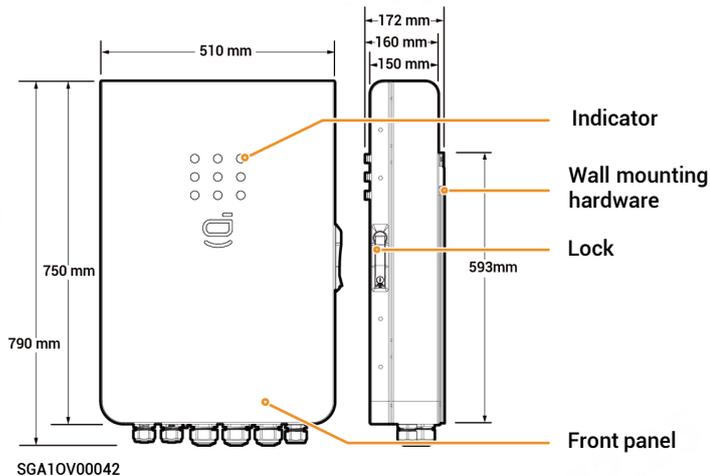


## ⚠ Caution

- Trained or experienced electrical personnel are required to operate the equipment.
- Operators should be familiar with national/regional laws, regulations and standards, the structure and working principle of relevant systems.
- Before operations, please carefully read operating requirements and precautions in this document and Important Notice. Any equipment damage caused by improper operation will not be covered under warranty.

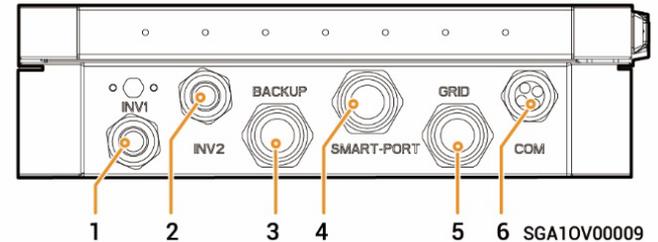
## 1 Product Description

### 1.1 Appearance and Dimensions



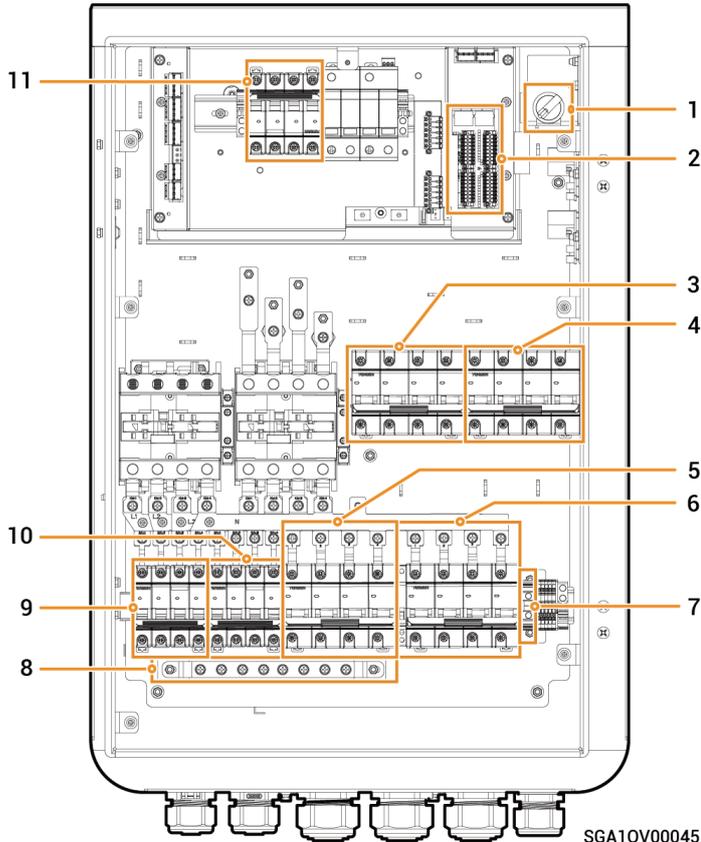
### 1.2 Port Description

Bottom view



S/N	Name	Marking
1	Wire-in port of inverter 1	INV1
2	Wire-in port of inverter 2	INV2
3	Wire-in port of backup household loads	BACKUP
4	Wire-in port of smart loads/generator	SMART-PORT
5	Wire-in port of power grid	GRID
6	Wire-in port of communication	COM

## Interior view



S/N	Label	Description
1	Q1	LED switch
2	-	Communication terminal (connecting to FE, DI, DI communication cable)
3	QF2	Miniature circuit breaker (connecting to Smart loads <sup>[1]</sup> /Generator)
4	QF1	Miniature circuit breaker (connecting to Power grid)
5	QF5	Miniature circuit breaker (connecting to Backup household loads)
6	QS1	Bypass switch
7	GND	GND terminal
8	PE	Grounding copper busbar
9	QF3	Miniature circuit breaker (connecting to Inverters 1)
10	QF4	Miniature circuit breaker (connecting to Inverters 2)
11	QF6	Surge protection device

### Note [1]:

- All the power equipment in the owner's home can be connected as smart loads.
- To ensure that this product maximizes the benefits to users, it is recommended that the high-power equipment be connected as smart loads (third-party inverter, heat pumps, pool heaters, clothes dryers, immersion heaters, etc.), which can be cut off when the energy storage system has low power. Other low-power equipment are connected as household loads (lights, routers, etc.)

### Danger

Please check that all switches are turned off at the factory. Always avoid hot-line work.

## 2 Pre-installation Check

- Check whether the components are entirely supplied against the packing list and whether the appearance is in good condition. For any problem, contact your sales representative.
- Parts and accessories supplied with the packing box are personal assets of the owner and must not be taken away from the installation site.
- Check personal protective equipment and installation tools to ensure that they are complete; If not, please make them up.
- Check and ensure the completeness of personal protective equipment and installation tools; replenish if necessary.
- Before installing the equipment, check whether the screws installed before delivery are secured. Before delivery, the tightened screws are marked with lines. If the marks are misaligned, the screws are loose. Tighten the screws again.

### Protective equipment



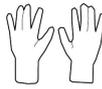
Safety hat



Safety glasses



Dust mask



Protective gloves



Insulating gloves



Insulating shoes

### Installation tool



Power drill



Vacuum cleaner



Wire cutter



Crimp tool



Crimping pliers



Wire stripper



Scissors



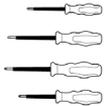
Cable tie



Heat shrinkable sleeve



Heat gun



Insulation screwdriver set



Insulation sleeve set



Torque socket wrench



Cold terminal crimping pliers



Marker



Level



Tape measure



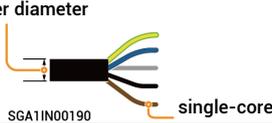
Multimeter



Rubber mallet

## Caution

- The specifications of the Installer-provided cable must comply with the cable regulations and standards of the country/region standards.
- L1, L2, L3, N and PE should be connected to other equipment in sequence without mixing.

S/N	Cable name		Recommended specifications
1	Functional ground cable		<p>Outdoor single-core copper flexible cable                      Cross-sectional area of core conductor: 6–10 mm<sup>2</sup>                      outer diameter: 5–8 mm</p> 
2	AC cable	Connected to inverter	<p>Outdoors five-core copper flexible cable (L1, L2, L3, N, PE)</p> <ul style="list-style-type: none"> <li>• SigenStor EC/Sigen Hybrid (5.0–15.0) TP: Cross-sectional area of single-core conductor: 4–6 mm<sup>2</sup>; outer diameter: 10–21 mm</li> <li>• SigenStor EC/Sigen Hybrid (17.0–20.0) TP: Cross-sectional area of single-core conductor: 6–10 mm<sup>2</sup>; outer diameter: 19–22 mm</li> <li>• SigenStor EC/Sigen Hybrid (25.0–30.0) TP: Cross-sectional area of single-core conductor: 16 mm<sup>2</sup>; outer diameter: 22–25 mm</li> </ul>
3		Connected to backup household loads	<p>Outdoor five-core copper flexible cable (L1, L2, L3, N, PE)                      Cross-sectional area of core conductor: 16–35 mm<sup>2</sup>;                      Outer diameter: ≤ 32 mm</p>
4		Connected to power grid	
5		(Optional) Connected to smart loads/Generator	
6		RJ45 network cable	
7	(Optional) DI/DO signal cable		<p>Outdoor two-conductor shielded cable                      Cross-sectional area of single-core conductor: 0.2–1.5 mm<sup>2</sup>                      Outer diameter: 2–4 mm</p>

Note [1]: The cable length should be limited for good communication. Too long cable degrades the communication effect. FE communication distance: ≤ 100 m.

### Self-supplied circuit breaker

No.	Three-phase inverter capacity (kW)	Rated current (A)	Recommended switch specifications
1	5	7.6	C16
2	6	9.1	C16
3	8	12.2	C16
4	10	15.2	C32
5	12	18.2	C32
6	15	22.8	C32
7	17	25.8	C40
8	20	30.4	C40
9	25	38.0	C63
10	30	45.6	C63

## 3 Site Selection Requirements

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### Tips

- Before installing the equipment, be sure to read the following installation requirements carefully. The company will not bear any responsibility if the equipment malfunctions, is damaged, or even causes a personal safety accident during operation due to failure to operate as required.
- During actual installation, the selection of the mounting location should meet local fire protection, environmental protection, and other regulations, as well as local low-voltage power distribution room technical specifications. The specific mounting location planning shall be subject to the installer or EPC.

#### Installation environment

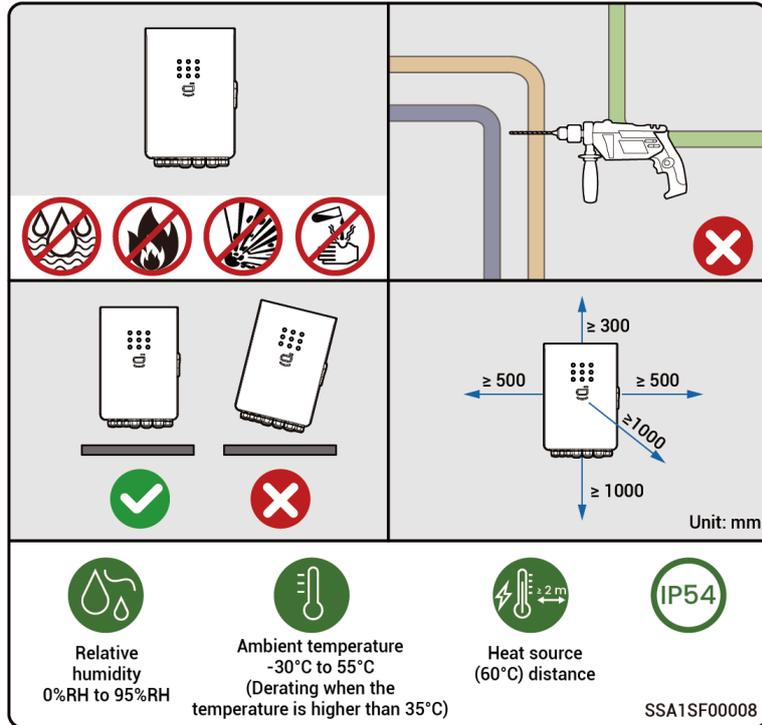
- Do not install the equipment in smoky, flammable, or explosive environments.
- Avoid exposing the equipment to direct sunlight, rain, standing water, snow, or dust. Install the equipment in a sheltered place. Take preventive measures in operating areas prone to natural disasters such as floods, mudslides, earthquakes, and typhoons.
- Do not install the equipment in an environment with strong electromagnetic interference.
- Ensure that the temperature and humidity of the installation environment comply with the equipment's requirements.
- The equipment should be installed in an area that is at least 500 m away from corrosion sources that may result in salt damage or acid damage (corrosion sources include but are not limited to seaside, thermal power plants, chemical plants, smelters, coal plants, rubber plants, and electroplating plants).

#### Installation position

- Do not tilt or overturn the equipment to ensure that it is installed horizontally.
- Do not install the equipment in places easily touched by children.
- Do not install the equipment in places with fire or damp.
- Please keep away from the daily work and living places.
- Do not install the equipment in a sealed, poorly ventilated location without fire protection measures and difficult access for firefighters.
- The equipment is hot when it is running. If the equipment is installed indoors, please ensure good indoor ventilation and avoid significant indoor temperature rise by 3°C while the equipment is running. Otherwise, the equipment will be derated.
- Do not install the equipment in mobile scenarios such as RVS, cruise ships, and trains.
- You are advised to install the equipment in places that are easy to access, install, operate, maintain status.

## Mounting surface

- Do not install the equipment on a flammable carrier.
- The installation carrier must meet load-bearing requirements. Solid brick-concrete structure, concrete walls is recommended.
- The surface of the installation carrier must be smooth and the installation area must meet the installation space requirements.
- No water or electricity is routed inside the carrier to prevent drilling hazards during equipment installation.

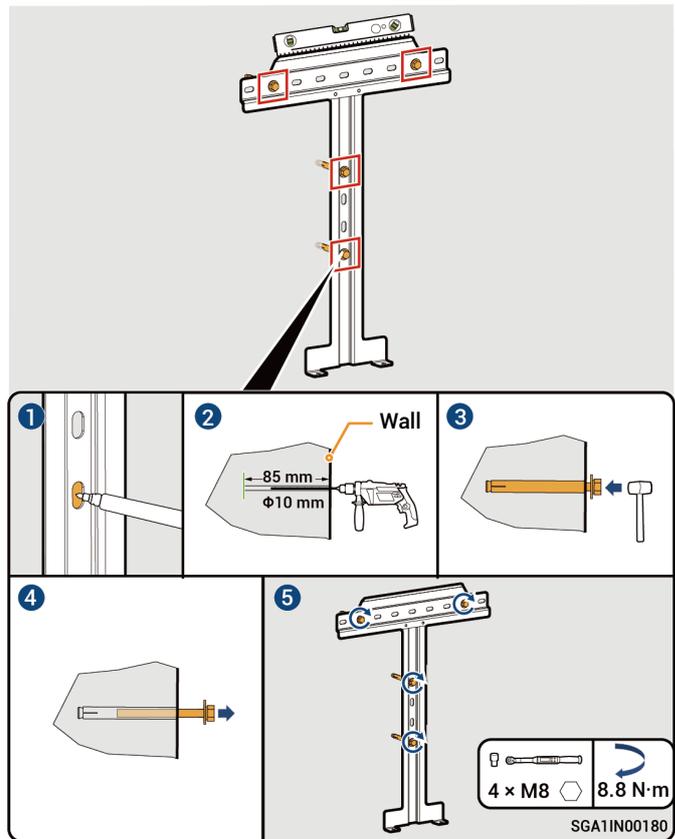


## 4 Equipment Installation

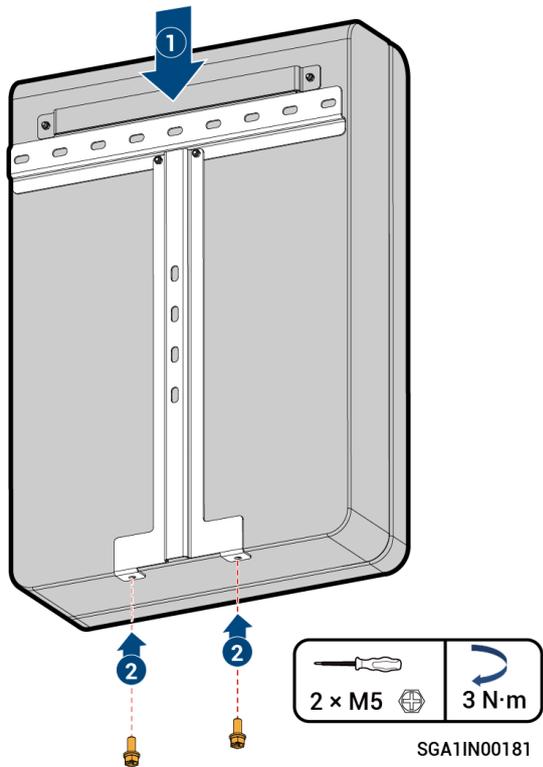
1



2



3



## 5 Cable Connection

### 5.1 Recommended Routing

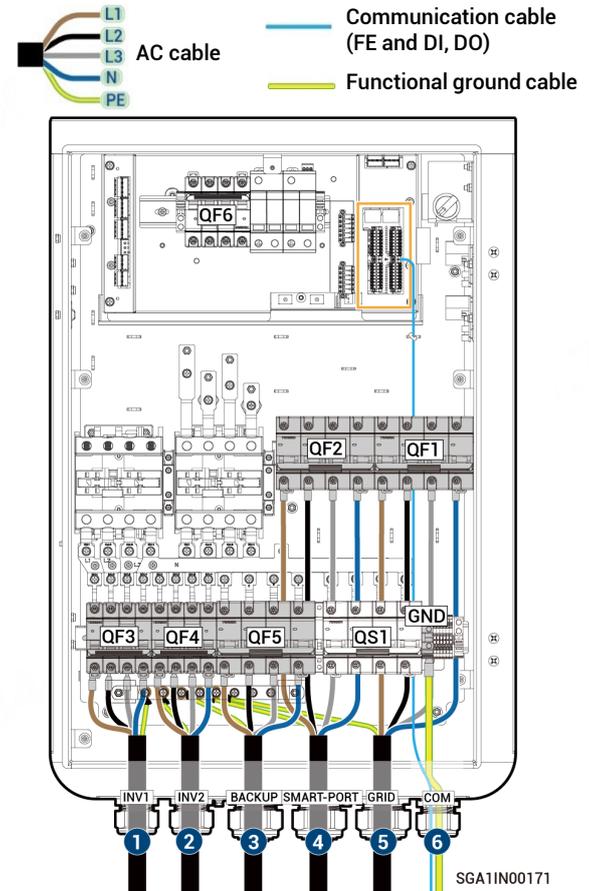
#### Danger

Do not perform operations on the equipment with power on. Before operation, please make sure all power supplies to the equipment have been disconnected, including but not limited to the grid side, inverter and Generator power switches.

#### Caution

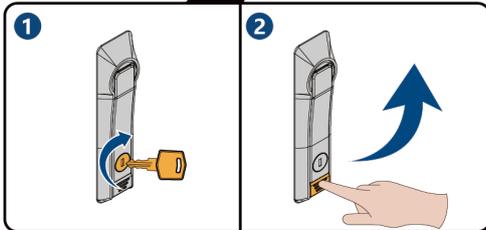
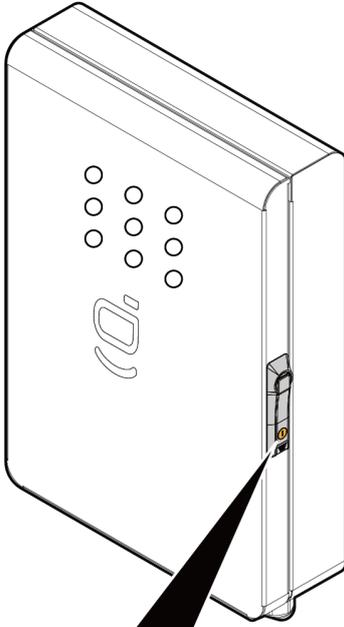
- Connect cables according to the corresponding labels to prevent personal injury and equipment damage caused by incorrect cable connection.
- To ensure that the inverters, loads, and the Gateway are connected to the common ground point, connect the PE cable.

- 1 Connect to Inverter 1 (INV1)
- 2 Connect to Inverter 2 (INV2)
- 3 Connect to Backup household loads (BACKUP)
- 4 Connect to Smart loads/Generator (SMART-PORT)
- 5 Connect to Power grid (GRID)
- 6 Communication cable/Functional ground cable (COM)



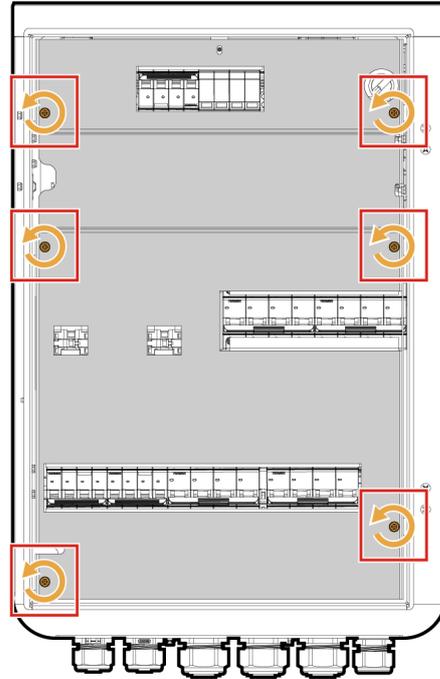
## 5.2 Opening Equipment Door

1



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2



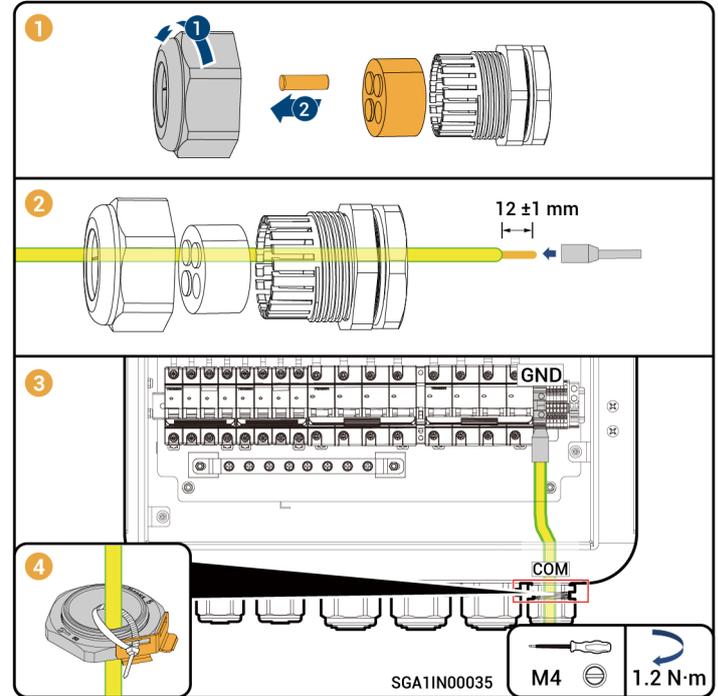
6 × M4

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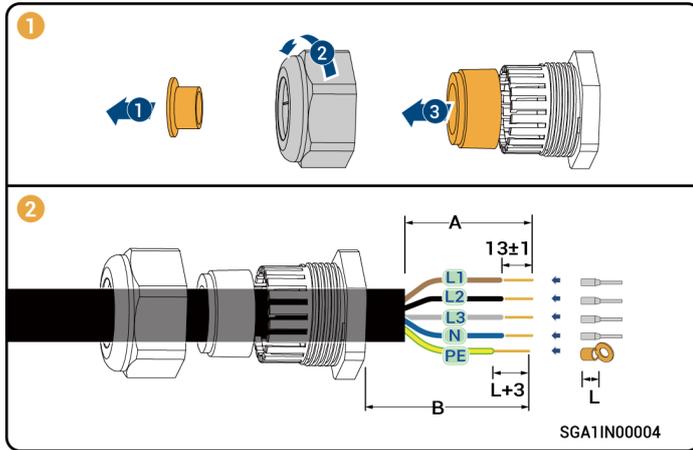
## 5.3 Functional ground cable Connection

### Caution

- In off-grid mode, the N wire in the system is short-connected to the functional grounding wire through the relay to create a grounding system. When earth leakage or short circuit occurs in loads, leakage protection and overcurrent protection devices are triggered to prevent these faults.
- If the machine comes with a cable tie, use a cable tie to fasten it to prevent the cable from being dragged when the routing hole rotates. Please follow step . If not, ignore step .

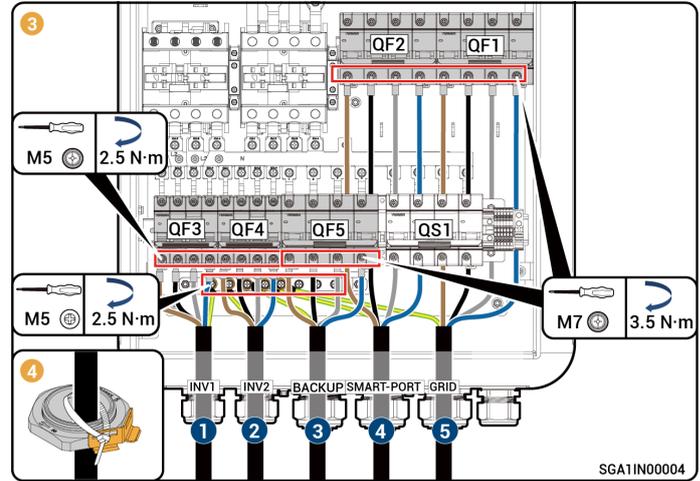


## 5.4 Connecting Inverter / Backup household loads Smart loads/ Power Grid

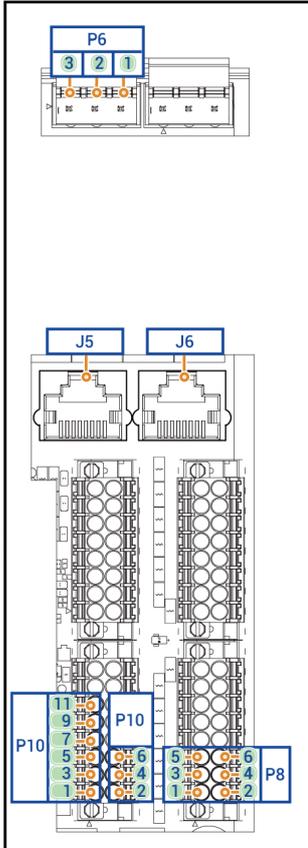


Unit: mm

Routing hole--QFX	B	A	L1	L2	L3	N	PE
INV1--QF3	≥210		≥160			≥100	
INV2--QF4	≥200		≥150			≥100	
BACKUP--QF5	≥200		≥150			≥120	
SMART-PORT--QF2	≥390		≥340			≥110	
GRID--QF1	≥390		≥340			≥140	



## 5.5 Communication port introduction

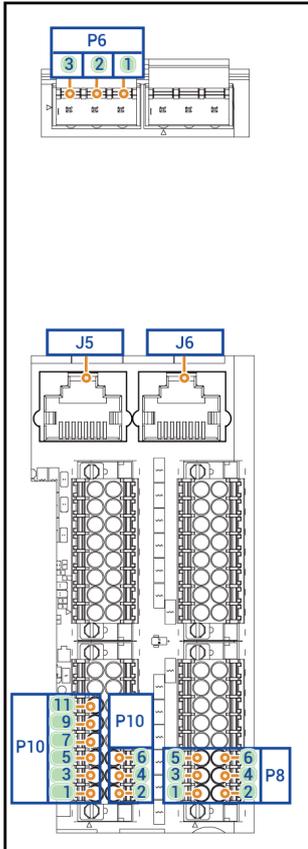


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### Tips

- For the Generator that starts when the dry contacts are open, connect the dry contacts to DO3-NO and DO3-COM.
- For the Generator that starts when the dry contacts are closed, connect the dry contacts to DO3-NC and DO3-COM.

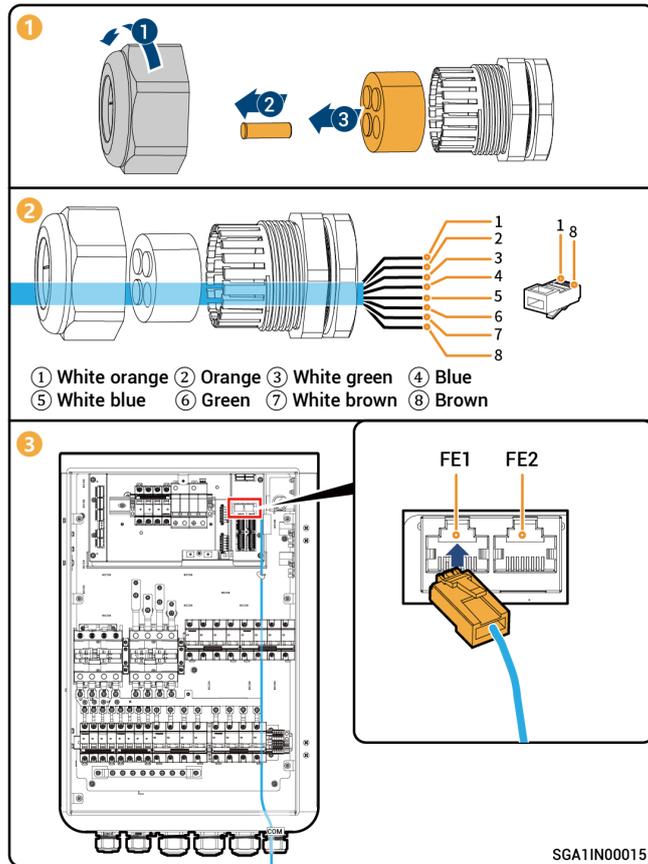
Interface Description	Pos-ition	S/N	Definition	Function	Description
(Reserved) 485 (RS-485 interface)	P6	3	485_A	RS-485 signal_A+	Used to connect devices for RS-485 communication.
		2	485_B	RS-485 signal_B-	
		1	PE	Protective earthing	
FE (network cable interface)	J5	-	FE1	Fast Ethernet 1	Used to connect an inverter.
	J6	-	FE2	Fast Ethernet 2	Used to connect the Siggen EV AC charger, inverter, router, etc.
DO3	P10	11	DO3-NO	Digital output 3 - Normal Open	<ul style="list-style-type: none"> <li>• DO3 interface can be used for controlling generator start in two-wire start mode.</li> <li>• NO/COM is normally open contact and NC/COM is normally close contact.</li> </ul>
		9	DO3-COM	Digital output 3 - Common	
		7	DO3-NC	Digital output 3 - Normal Close	
DO2	P10	6	DO2-NO	Digital output 2 - Normal Open	<ul style="list-style-type: none"> <li>• DO2 is used for the output of the contactor status feedback signal for the diesel generator.</li> <li>• NO/COM is normally open contact and NC/COM is normally close contact.</li> </ul>
		4	DO2-COM	Digital output 2 - Common	
		2	DO2-NC	Digital output 2 - Normal Close	
DO1	P10	5	DO1-NO	Digital output 1 - Normal Open	<ul style="list-style-type: none"> <li>• DO1 is used for the output of the contactor status feedback signal for the grid.</li> <li>• NO/COM is normally open contact and NC/COM is normally close contact.</li> </ul>
		3	DO1-COM	Digital output 1 - Common	
		1	DO1-NC	Digital output 1 - Normal Close	



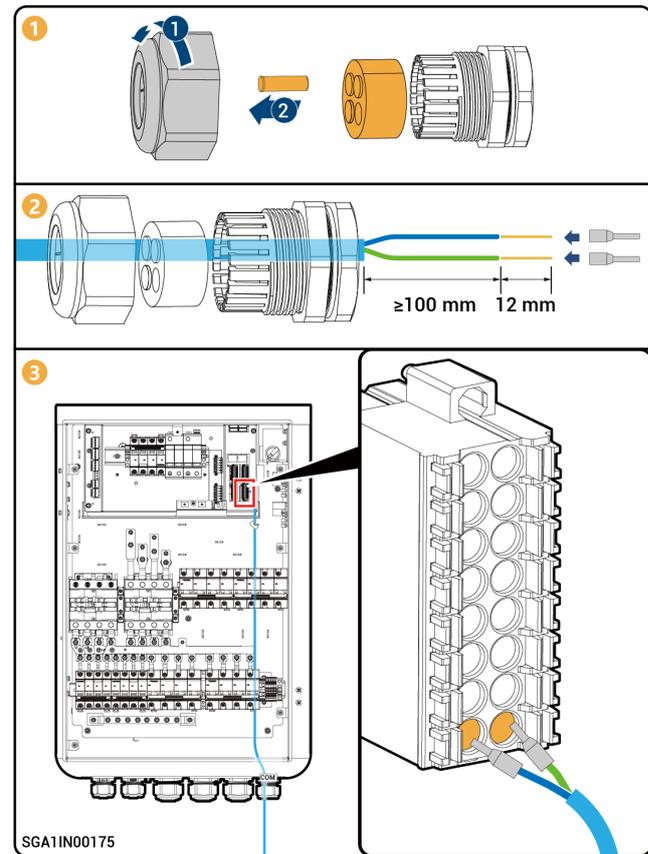
SGA10V00043

Interface Description	Pos- ition	S/N	Definition	Function	Description
(Reserved) DI3 (Digital input signal 3)	P8	5	DI3_+	Digital input 3	<ul style="list-style-type: none"> <li>DI3 can be used to connect the feedback signal of an external automatic transfer switch (ATS) to identify whether the "smart load port" of the Gateway is powered by the power grid or a Generator.</li> <li>Low impedance input (the feedback signal of the ATS is short-circuited) indicates that the port is powered by the power grid. High impedance input (the feedback signal of the ATS is open circuit) indicates that the port is powered by a Generator.</li> </ul>
		6	DI3_GND	Signal GND	
DI2 (Digital input signal 2)		3	DI2_+	Digital input 2	<ul style="list-style-type: none"> <li>DI2 can be used to connect a feedback signal of an external automatic transfer switch (ATS) to identify whether the "grid port" of the Gateway is powered by the power grid or a Generator.</li> <li>Low impedance input (the feedback signal of the ATS is short-circuited) indicates that the port is powered by the power grid. High impedance input (the feedback signal of the ATS is open circuit) indicates that the port is powered by a Generator.</li> </ul>
		4	DI2_GND	Signal GND	
DI1 (Digital input signal 1)		1	DI1_+	Digital input 1	Open circuit indicates that the emergency stop takes effect.
		2	DI1_GND	Signal GND	

## 5.5.1 Connecting RJ45 Network Cable



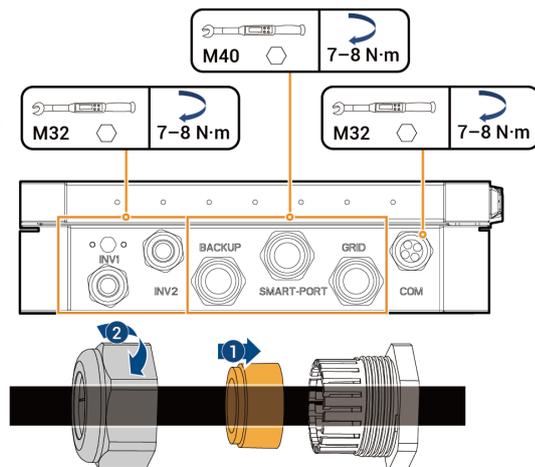
## 5.5.2 Connecting DI, DO Cable



## 5.6 Installing Inner panel

Check the following items against the provided table, tighten routing holes, and install the protective covers.

S/N	Check Item
1	The equipment has been securely installed.
2	Ground cables, DC cables, signal cables, etc. are installed accurately without leftovers.
3	All screws or terminal blocks on the device have been installed in place and are not loose.
4	There are no sharp spikes or acute angles at the cut point of the cable tie.
5	There is no construction left inside or outside the equipment.

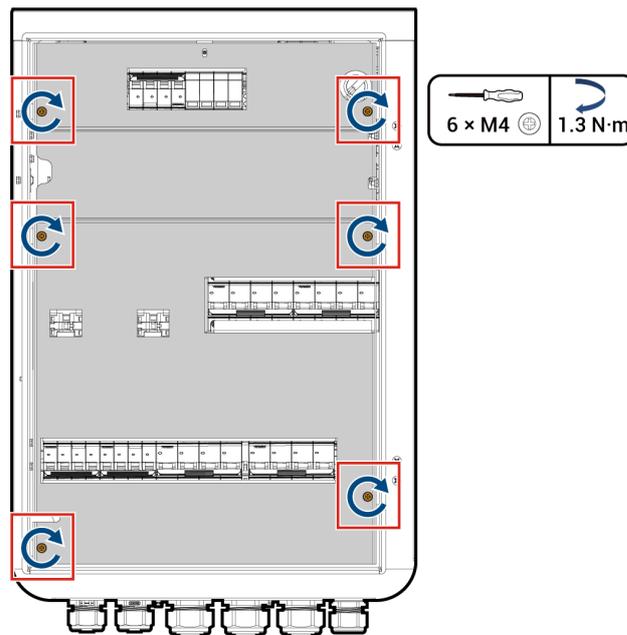


SGA10V00002

### 5.6.1 Installing the protective cover

#### Caution

Measure the voltage of the switch QF1 on the power grid side and check that the measured value is within the allowable range. Ensure that the cable is connected properly, tighten routing holes, and install protective covers.

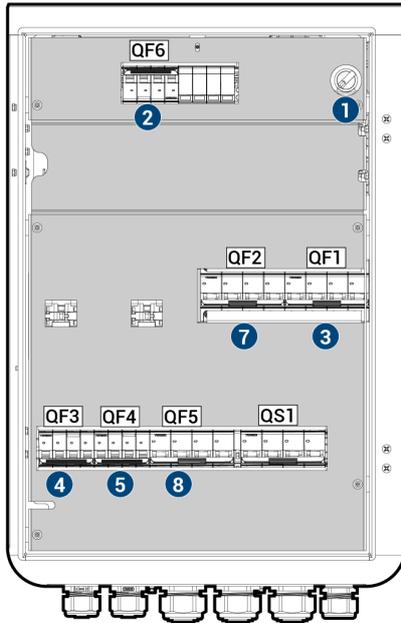


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## 6 Equipment Power-On

### Tips

- Turn on the front switch of the equipment.
- There is a risk of electric shock if the Gateway is left ungrounded.
- If the surge protective device is not switched on, failure of surge protection may lead to damage to household loads and Gateway.



SGA1IN00185

### Caution

Do not turn on the miniature circuit breaker when it is not connected to its corresponding device.

### Danger

The bypass switch QS1 should remain in the off state for a long time.

- 1 Turn the LED knob switch to "ON" state.
- 2 Switch on the miniature circuit breaker (Surge Protection Device) QF6.
- 3 Switch on the miniature circuit breaker (Power grid) QF1.
- 4 Switch on the miniature circuit breaker (Inverter 1) QF3.
- 5 Switch on the miniature circuit breaker (Inverter 2) QF4.
- 6 Wait until inverter is powered on.
- 7 Switch on the miniature circuit breaker (Smart loads/Generator) QF2.
- 8 Switch on the miniature circuit breaker (Backup household loads) QF5.

## Tips

After the device is powered on, observe the indicator status.

GRID ○ ○ ○

SMART - PORT ○ ○ ○

INV ○ ○ ○  
L1 L2 L3

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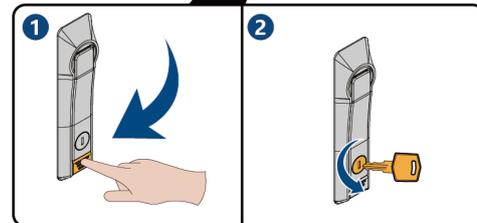
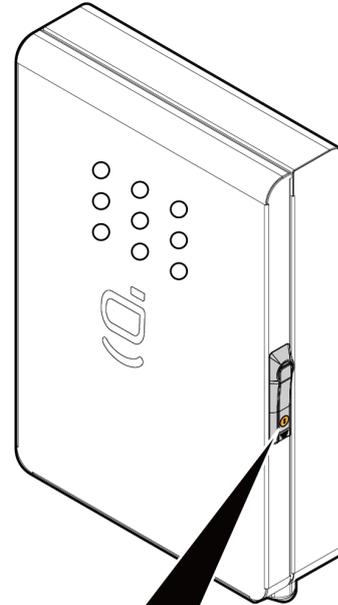
The corresponding indicator lights up when the circuit breaker is powered on.

- GRID: power grid
- SMART-PORT: smart loads/generator
- INV: inverter

## Tips

The INV indicator lights up if the inverter is turned off and the load is powered from the grid or a diesel generator.

## 7 Closing the Cabinet Door



SGA11N00011

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